

# **EN1998-3: Assessment and Retrofit of Steel Structures**

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# Contains rules for assessment & retrofitting of steel and composite-steel concrete structures

- Section 9.1 scope
- Section 9.2 Identification of geometry, details and materials
- Section 9.3 Structural modelling
- Section 9.4 Resistance and deformation models for assessment
- Section 9.5 Verification of limit states
- Section 9.6 Resistance models for retrofitting



# Section 9.2: Identification of geometry, details and materials

# 9.2.2 Geometry

- Identify the lateral load resisting systems
- Size and thickness of connecting elements (e.g., beams, columns, bracings)
- Cross-sectional / member geometry
- Possible eccentricities between
  - beams and column axes,
  - bracing end connections
- Base metal and connector materials



# Section 9.2: Identification of geometry, details and materials 9.2.3 Details





Source: Skiadopoulos and Lignos (2023)



Section 9.2: Identification of geometry, details and materials

9.2.3 Details (2)



Source: Skiadopoulos and Lignos (2022)



Section 9.2: Identification of geometry, details and materials

9.2.3 Details (3)





Section 9.2: Identification of geometry, details and materials

9.2.3 Details (4)  $R_d$  $R_d$  $L = L_2 \text{ or } \frac{L_1 + L_2 - L_3}{3}$  $L = L_2 \text{ or } \frac{L_1 + L_2 + L_3}{3}$ Source: Lignos (2016)

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# Section 9.2: Identification of geometry, details and materials

# 9.2.3 Details (5)

Consistent with new Annex E (EN1998-1-2:2022)



Image courtesy of Prof. Robert Tremblay, EPM

Image courtesy of Prof. Dimitrios Lignos, EPFL

**Eccentric bracing-end connections** 

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Section 9.2: Identification of geometry, details and materials

9.2.3 Details (6) – Examples on deficient details in bracing end connections



Images courtesy of Prof. Dimitrios Lignos, EPFL (Lignos et al. 2012)



# Section 9.2: Identification of geometry, details and materials

# 9.2.4 Materials



@Skiadopoulos et al. (2023)

@Prof. Lignos, Riveted bridge, CH



# Section 9.2: Identification of geometry, details and materials

# 9.2.4 Structural steel (base metal)



@Skiadopoulos et al. (2023)

| Date of<br>Production | Material<br>Grade                 | Nominal yield<br>strength, f <sub>y</sub><br>[MPa] | Nominal tensile<br>strength, f <sub>u</sub><br>[MPa] |  |
|-----------------------|-----------------------------------|--|--|--|
| Before 1901           | Pre-standardized structural steel | 70   | 120  |  |
| 1850-1900             | Wrought iron and homogeneous iron | 220  | 320  |  |
| Before 1920           | Cast iron                         | Not applicable                                     | Not applicable                                       |  |
| 1900-1940             | Homogeneous iron                  | 235  | 335  |  |
| 1925-1955             | Mild steel                        | 235  | 360  |  |
| 1993 - current        | S235                              | A apprding to                                      | Assorting to   |  |
|                       | <u>S275</u><br>S355               | EN1993-1-1:2023                                    | EN1993-1-1:2023                                      |  |
|                       | S420                              | (see Table 5.1)                                    | (see Table 5.1)                                      |  |
|                       | S460                              |  |  |  |
|                       | S260                              | According to                                       | A according to                                       |  |
| 1993 - current        | S315                              | EN1002 1 1.2022                                    | EN1002 1 1.2022                                      |  |
|                       | S355                              | (see Table 5.2)                                    | (see Table 5.2)                                      |  |
|                       | S420                              | (see Table 5.2)                                    |  |  |

 Table 9.3 Nominal yield and ultimate tensile strength for steel materials



# Section 9.2: Identification of geometry, details and materials

9.2.4 Weld Metal

|               | Listing in Design Documents | <b>Construction Date</b> | Default Value  |  |
|---------------|-----------------------------|--------------------------|--|--|
| Weld<br>metal | Filler metal listed         | Any                      | The specified minimum tensile strength for the filler metal classification according to prEN 1993-1-8:2020, <b>6</b> . |  |
|               | Filler metal not listed     | 1980 or later            | 460 MPa  |  |
|               |                             | Prior to 1980            | 400 MPa  |  |

 Table 9.4 Default ultimate tensile strength for existing welds

@Skiadopoulos et al. (2023)



# Section 9.2: Identification of geometry, details and materials

# 9.2.4 Weld Metal (2)

| Listing in Design Documents | <b>Filler Metal Properties</b>  | Default Value   |
|-----------------------------|---|---|
|                             | The filler metal classification has<br>specified CVN toughness<br>requirements            | The specified minimum CVN notch<br>toughness for the filler metal<br>classification |
| Filler metal listed         | The filler metal met the<br>requirements of EN 1090-2: 2018<br>for a demand critical weld | 50 Joules at 21°C   |
|                             | The filler metal classification has<br>no specified minimum CVN<br>toughness requirements | 14 Joules at 21°C   |
| Filler metal not listed     | Any   | 14 Joules at 21°C   |

### Table 9.5 Default CVN toughness for existing welds



# Section 9.3: Structural modelling



- Structural elements according to DC2 and DC3 are covered in EN1998-1-1:2022 (Clause 7.3)
- prCEN/TS 1998-1-101 (Technical specification for loading protocols and acceptance criteria)

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# Section 9.4: Resistance and deformation models for assessment

- 9.4.2 Beams and columns under flexure with or without axial load
- 9.4.3 Steel bracings
- 9.4.4 Links in frames with eccentric bracings
- 9.4.5 Buckling-restrained bracings
- 9.4.6 Steel column and beam splices
- 9.4.7 Beam-to-column web panel joint
- 9.4.8 Bracing-end connections



# Section 9.4: Resistance and deformation models for assessment -The models are based on more than 1500 collected experiments

Material scale (over 10 steel grades)



Hartloper et al. (2023) Hollow structural steel columns



Lignos and Krawinkler (2010)

#### Steel beam-to-column joints



Lignos and Krawinkler (2011)

Steel braces (HSS, round HSS, I-shaped, L-shaped)



Karamanci and Lignos (2014)

#### I-H-shaped steel columns



Elkady and Lignos (2018) Beam-to-column web panel



Skiadopoulos and Lignos (2021)



# Section 9.4: Resistance and deformation models for assessment -Methodology





# Section 9.4: Resistance and deformation models for assessment -9.4.2 Beams and columns under flexure with or without axial load

### Table 9.8 Steel beam-to-column joint types

| Joint Type  | Description   | Rigidity       | Resistance          |
|---|---|----------------|---------------------|
| Welded unreinforced<br>flange bolted web  | Full penetration butt welds between beam and column flanges, bolted web                       | Rigid          | Full-strength       |
| Bolted end plate-stiffened  | Stiffened end plate welded to beam and column flange  | Rigid          | Full-strength       |
| Reduced beam section (RBS)  | Connection in which the beam flange is reduced to force plastic hinging away from column face | Rigid          | Full-strength       |
| Bolted end plate –<br>Unstiffened*  | Unstiffened end plate welded to beam and bolted to column flange                              | Semi-<br>rigid | Partial strength    |
| Top and bottom seat-angle   | Clip angle bolted or riveted to beam flange and column flange                                 | Semi-<br>rigid | Partial strength    |
| Double split Tee (T-stub)   | Split tees bolted or riveted to beam flange and column flange                                 | Semi-<br>rigid | Partial<br>strength |
| Bolted flange plate   | Bolted to both the beam and girder webs   | Flexible       | Partial strength    |
| Simple shear tab  | Simple connection with bolted shear tab   | Flexible       | Partial<br>strength |
| * Depending on the end plate thickness, bolted end plate beam-to-column joints may be classified as rigid and full-<br>strength connections according to EN 1993-1-8. |   |                |                     |



Section 9.4: Resistance and deformation models for assessment -9.4.2.2.2 Steel beams with non-compliant seismic weld detailing



## **Resistance models**

 $M_{\rm y}^*=1,1\,W_{\rm el}f_{\rm y}$ 

$$M_{\rm u}^* = M_{\rm y}^* + a_{\rm h} K_{\rm e} \delta_{\rm u}^{\rm pl}$$
 (*a*<sub>h</sub> = 0,03)

## **Deformation models**

 $\delta_{\rm u}^{\rm pl} = 0,048 - 0,000433 \, h$ 

 $\delta_{\rm c} = 0,056 - 0,000433 \, h$ 





# Section 9.4: Resistance and deformation models for assessment -9.4.2.2.1 Steel beams with compliant seismic weld detailing (in DC2 or DC3)



### **Resistance models**

- $M_{\rm y}^* = 1, 1\omega_{\rm rm}M_{\rm Rk}$
- $M_{\rm u}^*=1, 1M_{\rm y}^*$





### **Deformation models**

$$\delta_{\rm u}^{\rm pl} = 0.50 \left(\frac{c}{t_{\rm w}}\right)^{-0.9} \left(\frac{b_{\rm f}}{2t_{\rm f}}\right)^{-1.1} \left(\frac{L_{\rm b}}{i_{\rm z}}\right)^{-0.2} \left(\frac{L_{\rm o}}{h}\right)^{-1.1} \left(\frac{E}{\omega_{\rm rm} f_{\rm y}}\right)^{0.2}$$
$$\delta_{\rm c}^{\rm pl} = 6.4 \left(\frac{c}{t_{\rm w}}\right)^{-0.9} \left(\frac{b_{\rm f}}{2t_{\rm f}}\right)^{-0.2} \left(\frac{L_{\rm b}}{i_{\rm z}}\right)^{-0.5} \left(\frac{E}{\omega_{\rm rm} f_{\rm y}}\right)^{0.1} \le 0.05 \text{ rad}$$



Section 9.4: Resistance and deformation models for assessment -9.4.2.4.2 Steel beams in partial-strength beam-to-column joints





# Section 9.4: Resistance and deformation models for assessment -Example and comparison with existing Eurocode 8-Part3



Cantilever steel beam test data (D'Aniello et al. 2012)

Section 9.4: Resistance and deformation models for assessment -9.4.2.2.1 I- and H-shaped steel columns



# **Resistance models** $M_{y}^{*} = 1,15\omega_{rm}\left(1 - \frac{N_{Ed,G}}{\chi_{z} N_{Rk}/\gamma_{M1}}\right)\chi_{LT} M_{y,Rk}/\gamma_{M1}$ $M_{u}^{*} = M_{y}^{*} + a_{h}K_{e}\theta_{u}^{pl}$

 $\delta_{\rm u}^{\rm pl} = 7,37 \left(\frac{c}{t_{\rm w}}\right)^{-0.95} \left(\frac{L_{\rm b}}{i_{\rm z}}\right)^{-0.5} \left(1 - \frac{N_{\rm Ed,G}}{N_{\rm pl,e}}\right)^{2,4} \le 0,15 \text{ rad}$  $\delta_{\rm c} = 20 \left(\frac{c}{t_{\rm w}}\right)^{-0.9} \left(\frac{L_{\rm b}}{i_{\rm z}}\right)^{-0.5} \left(1 - \frac{N_{\rm Ed,G}}{N_{\rm pl,e}}\right)^{3,4} \le 0,07 \text{ rad}$ 



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**Deformation models** 



Section 9.4: Resistance and deformation models for assessment -9.4.3 Steel bracings (see also EN1998-1-1:2022, Clause 7.3.3)



 $\gamma/\gamma^{\prime}$ European FAFF Commissio

Section 9.4: Resistance and deformation models for assessment -9.4.3 Steel bracings (see also EN1998-1-1:2022, Clause 7.3.3)





# Section 9.4: Resistance and deformation models for assessment -Developed web-based interfaces for exploitation of models & data



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# Section 9.5: Verification of limit states

## Deformation capacity of a primary or secondary structural element (Near Collapse)

 $\delta_{\rm NC} = \frac{\delta_{\rm u(or\,c)}}{\gamma_{\rm Rd}}$  From section 9.4 (depending on the element) From section 9.5.2 to 9.5.7 (depending on the element)

| Column Type                         | Dominant KL   | 1    | 2    | 3    |
|-------------------------------------|---|------|------|------|
| Steel I- or H-shaped                | G   | 1,15 | 1,10 | 1,10 |
| Steel hollow structural steel (HSS) | G   | 1,05 | 1,00 | 1,00 |
| Encased composite                   | G   | 1,05 | 1,00 | 1,00 |
| Filled composite                    | G   | 0,90 | 0,90 | 0,90 |
| Reinforced concrete                 | According to <b>8.5.1.1</b> or <b>8.5.2.1</b> , whichever is applicable |      |      |      |



# Section 9.5: Verification of limit states

## Deformation capacity of a primary or secondary structural element (Significant Damage)



## Deformation capacity of a primary or secondary structural element (Damage Limitation)



## Non-dissipative connections (or joints)



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# Section 9.6: Resistance models for retrofitting

- 9.6.1 General
- 9.6.2 Weld retrofits
- 9.6.3 Retrofitting with stiffener or doubler plates
- 9.6.4 Beam-to-column joint retrofitting with haunched stiffeners
- 9.6.5 Retrofitting with encased composite columns
- 9.6.6 Retrofitting riveted or bolted connections and joints



# Thank you for your kind attention!

**Questions?** 

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